

1600 E. Murdock Wichita, KS 6721

Phone: (866) 384-3010



### **Torque Multiplier**

Calibration Report for:

Alltite

1600 E Murdock Wichita, KS 67214

| Calibration #:    | 150605.25.49839 | Asset ID #:   | 1433529886        |
|-------------------|-----------------|---------------|-------------------|
| Calibration Date: | 06/05/2015      | Asset Type:   | Torque Multiplier |
| Expiration Date:  | 12/05/2015      | Manufacturer: | GEARTRONICS       |
| Temperature:      | 23.2 °C         | Model #:      | TD-1000           |
| Humidity:         | 61.40% RH       | Serial #:     | A-85461           |

| Input Torque<br>(FT-LBS) | Output Torque<br>(FT-LBS) | Multiplication Ratio<br>(Output:Input) | CL 95%<br>(FT-LBS) |
|--------------------------|---------------------------|--|--------------------|
| 110                      | 382                       | 3.47:1                                 | 8.3                |
| 220                      | 758                       | 3.45:1                                 | 10                 |
| 330                      | 1122                      | 3.40:1                                 | 12                 |
| 440                      | 1524                      | 3.46:1                                 | 14                 |
| 550                      | 1890                      | 3.44:1                                 | 16                 |

Average Multiplication Ratio:

3.4400:1

#### **Remarks:**

This torque multiplier was tested in the absence of any side-loading. Readings were taken at 20% increments of the tool's maximum input torque. "Average Multiplication Ratio" is the total output divided by the total input.

#### (1) "As Left" Data: RESTRICTED WITH CHART

Test Instrument is functioning properly, however it is necessary to use new operational chart provided with this calibration to maintain the instrument's accuracy.

| Technician Comments: |  |         |
|----------------------|--|---------|
|                      | ************************************** | Meha    |
|                      | ARGUT.                                 |         |
|                      |  | Michael |

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Michael McClellan, Calibration Technician

#### Notes:

- A. This accredited organization maintains both A2LA accreditation to ISO/IEC 17025 and ANSI/NCSL Z540-1-1994 for the specific tests/calibrations listed in A2LA Certificate #3040.01, and ISO 6789.
- B. Environmental conditions were held within Alltite's standards of 60 to 88 degrees Fahrenheit and below 90% relative humidity.
- C. Procedures for this calibration method are outlined in CP-002-19.
- D. All standards and associated equipment used to calibrate this instrument have been calibrated and are traceable to A2LA accreditation and the National Institute of Standards and Technology (NIST).
- E. Customer acknowledges and agrees that Alltite's standard sales terms and conditions are incorporated herein by reference and made a part of this calibration report.
- F. This document relates only to the test instrument listed on this certificate and cannot be reproduced, except in full, without written approval of Alltite.
- G. Calibration performed and valid for Clockwise Direction only.
- H. This calibration document is followed by a Calibration Schedule page.

I. The uncertainty(s) listed represent an expanded uncertainty expressed using a coverage factor of k=2, such that the confidence level (CL) approximates 95%. CL 95% = Unaccred. or \* means the measurement falls outside our accredited scope and therefore no measure of uncertainty has been determined.

# **ALLTITE**®

## In-House (Mechanical Lab, Wichita) Calibration Laboratory: Certification Schedule

| Capacity     | Item                  | Model #        | Serial #   | Traceability/Report # | Date Due Cal |
|--------------|-----------------------|----------------|------------|-----------------------|--------------|
| 20,000 ft.lb | AKO Torque Transducer | TSD20011       | 6194       | 141104.25.34563       | 11/04/2015   |
| 600 ft.lb    | CDI Torque Transducer | 6004-F-MT      | 1111106887 | 150529.25.51160       | 05/29/2016   |
| Temp/Humid   | Dickson Temp/Humid    | F635<br>w/R200 | 13259020   | 1001656771            | 12/10/2015   |